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## UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

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FORM 11-K

(MARK ONE)

[X] ANNUÁL REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the fiscal year ended December 31, 2001

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[ ] TRANSITION REPORT PURSUANT TO SECTION 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

For the transition period from

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Commission file number

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TRANSOCEAN U.S. SAVINGS PLAN
(Name changed May 9, 2002,
formerly "Transocean Sedco Forex Savings Plan")
(Full Title of the Plan and the Address of
the Plan, if Different from that of the
Issuer named below)

TRANSOCEAN INC.

(Name changed May 9, 2002,
formerly "Transocean Sedco Forex Inc.")
4 Greenway Plaza
Houston, Texas 77046
(Name of Issuer of the Securities Held Pursuant
to the Plan and Address of its
Principal Executive Office)

TRANSOCEAN U.S. SAVINGS PLAN (FORMERLY "TRANSOCEAN SEDCO FOREX SAVINGS PLAN")

Financial Statements and Supplemental Schedule

For the years ended December 31, 2001 and 2000 with Report of Independent Auditors

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#### REPORT OF INDEPENDENT AUDITORS

The Administrative Committee Transocean U.S. Savings Plan

We have audited the accompanying statements of net assets available for benefits of the Transocean U.S. Savings Plan (formerly "Transocean Sedco Forex Savings Plan") as of December 31, 2001 and 2000, and the related statements of changes in net assets available for benefits for the years then ended. These financial statements are the responsibility of the Plan's management. Our responsibility is to express an opinion on these financial statements based on our audits.

We conducted our audits in accordance with auditing standards generally accepted in the United States. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement. An audit includes examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements. An audit also includes assessing the accounting principles used and significant estimates made by management, as well as evaluating the overall financial statement presentation. We believe that our audits provide a reasonable basis for our opinion.

In our opinion, the financial statements referred to above present fairly, in all material respects, the net assets available for benefits of the Plan at December 31, 2001 and 2000, and the changes in its net assets available for benefits for the years then ended, in conformity with accounting principles generally accepted in the United States.

Our audits were performed for the purpose of forming an opinion on the financial statements taken as a whole. The accompanying supplemental schedule of assets (held at end of year) as of December 31, 2001, is presented for purposes of additional analysis and is not a required part of the financial statements but is supplementary information required by the Department of Labor's Rules and Regulations for Reporting and Disclosure under the Employee Retirement Income Security Act of 1974. This supplemental schedule is the responsibility of the Plan's management. The supplemental schedule has been subjected to the auditing procedures applied in our audits of the financial statements and, in our opinion, is fairly stated in all material respects in relation to the financial statements taken as a whole.

/s/ Ernst & Young LLP

Houston, Texas May 7, 2002

#### TRANSOCEAN U.S. SAVINGS PLAN Statements of Net Assets Available for Benefits

December 31,

	2001	2000	
Investments, at Fair Value Contributions Receivable:	\$63,139,717	\$59,589,137	
Employee Employer	756,787 974,254	344,790 169,878	
Net assets available for benefits	\$64,870,758	\$60,103,805	
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See accompanying notes

## TRANSOCEAN U.S. SAVINGS PLAN Statements of Changes in Net Assets Available for Benefits

	Years Ended December 31,	
	2001	2000
Additions: Contributions: Employee \$ Employer	10,421,638 5,768,085	\$ 6,108,082 2,926,651
Total contributions	16,189,723	9,034,733
Investment income (loss): Net appreciation (depreciation) in fair value of investments Investment income	(9,465,120) 1,103,311	1,698,759
Total investment income (loss)	(8,361,809)	5,452,775
Total additions	7,827,914	14,487,508
Deductions: Participant loan processing fees Benefits paid to participants	(15,472) (3,045,489)	(14,818) (3,325,818)
Total deductions	(3,060,961)	(3,340,636)
Net increase	4,766,953	11,146,872
Net assets available for benefits: Beginning of year	60,103,805	48,956,933
End of year \$	64,870,758	\$ 60,103,805

See accompanying notes

### 1. PLAN DESCRIPTION

The Transocean U.S. Savings Plan (name changed May 9, 2002, formerly "Transocean Sedco Forex U.S. Savings Plan", the "Plan") is a defined contribution plan that was established on June 25, 1993. Effective July 1, 2001, the name of the Plan changed from Transocean Sedco Forex Savings Plan to Transocean Sedco Forex U.S. Savings Plan. Transocean Inc. (name changed May 9, 2002, formerly known as "Transocean Sedco Forex Inc.", the "Company") is the Plan sponsor. The following description of the Plan provides only general information of Plan provisions. Participants should refer to the Plan document for a more complete description of the Plan's provisions.

Effective January 1, 2000 and subsequent to the merger with Sedco Forex Holdings Limited ("Sedco Forex"), former employees of Sedco Forex became eligible to participate in the Plan if they: (i) had satisfied the Plan's one month service requirement; (ii) were U.S. citizens, U.S. permanent residents or non-U.S. citizens working in the U.S. and subject to U.S. taxes and (iii) were employed in an eligible job category.

On January 31, 2001, the Company completed a merger transaction with R&B Falcon Corporation ("R&B Falcon"). As a result of the merger, certain R&B Falcon employees were allowed to participate in the Plan beginning June 1, 2001, July 1, 2001, or August 1, 2001 based on their assignment and geographic location.

#### **GENERAL**

The Plan is administered by an Administrative Committee, which is composed of at least three members appointed by the Finance/Benefits Committee of the Company's Board of Directors. The Plan is subject to the provisions of the Employee Retirement Income Security Act of 1974 ("ERISA") and employee participation in the Plan is voluntary. Plan assets are held by the Plan trustee, Fidelity Management Trust Company ("Fidelity").

#### **ELIGIBILITY**

All employees of participating Employers, as defined in the Plan, who are employed in an eligible job category, who are citizens or permanent residents of the United States and who are not under a collective bargaining agreement are eligible to participate in the Plan after completion of one full calendar month of service. Effective June 1, 2000, non-U.S. citizens (other than U.S. permanent residents) working in the United States and subject to U.S. taxes who are not participating in the Plan have the option to commence participation if they are employed in an eligible job category.

#### **CONTRIBUTIONS**

Participants may elect to make contributions to the Plan with pre-tax dollars ("Pre-Tax Contributions"), pursuant to Section 401(k) of the Internal Revenue Code (the "Code"), and/or contributions with after-tax dollars ("After-Tax Contributions") up to a maximum of 20 percent of earnings per pay period.

The Plan allows rollovers from other qualified plans. Participants may invest their rollovers into the Transocean Ordinary Shares Fund (a unitized fund investing in the Company's ordinary shares) or any of the mutual funds available under the Plan. Amounts rolled over can be withdrawn at any time.

As a result of the merger with R&B Falcon and effective August 1, 2001, certain R&B Falcon Management Services employees who are not eligible to participate in the Transocean U.S. Retirement Plan (formerly "Transocean Sedco Forex Retirement Plan") may, at the sole discretion of the Company, receive an additional contribution into the Plan ("Annual Company Contribution"). The Annual Company Contribution may be continued annually for eligible employees who are actively employed on the last business day of the year and, if made, will be a minimum of 1.5 percent of base pay, as defined by the Plan. The Annual Company Contribution has a two-year vesting period with the employees receiving credit for their previous periods of employment with R&B Falcon Management Services.

#### PARTICIPATING EMPLOYER MATCHING CONTRIBUTIONS

The participating Employer matching contributions for each participant are equal to the sum of 100 percent of the first three percent of eligible earnings contributed by the participant to the Plan, plus 50 percent of the next three percent of eligible earnings contributed by the participant to the Plan. Such percentages are applied on a pay period by pay period basis. Diversification of participating Employer matching contributions is permitted and participants may direct participating Employer matching contributions into any investment fund offered by the Plan on a daily basis. Participants may also transfer participating Employer matching account balances between all investment funds on a daily basis. The participating Employers may, at their sole discretion, make an additional discretionary matching contribution of a percentage to be determined by the Administrative Committee of the first four percent of compensation contributed to the Plan.

#### INVESTMENT OF EARNINGS

All dividends paid on the Company ordinary shares held in the Transocean Ordinary Shares Fund are used to purchase additional units of that stock fund. Earnings on mutual funds are reinvested in that fund.

#### **VESTING**

Except for the Annual Company Contribution discussed above, participants are immediately vested in their After-Tax Contributions, Pre-Tax Contributions and participating Employer matching contributions plus actual earnings thereon.

#### WITHDRAWALS

Participants may not withdraw Pre-Tax Contributions and earnings thereon until the earliest of termination of employment, attainment of age 59 or in the event of financial hardship. There is no limit on the number of withdrawals made by participants from their accounts after they reach age 70 . Participants can withdraw After-Tax Contributions and earnings thereon once in any six-month period after six months of Plan participation. Except as noted below, participating Employer matching contributions and earnings thereon cannot be withdrawn from the Plan prior to termination of employment. Participating Employer matching contributions and earnings thereon resulting from contributions made prior to June 4, 1993 can be withdrawn once in any six-month period. All distributions from mutual funds are made in cash. All amounts invested in the Transocean Ordinary Shares Fund, whether purchased with participant or participating Employer matching contributions, are distributed in the form of stock certificates or cash at the participant's election.

Dividends paid to Fidelity on units purchased for or credited to the participant's account prior to the distribution of such units to the participant are applied to the purchase of additional units for the participant's account.

Upon termination of service for any reason, if a participant's account is less than or equal to \$5,000, the account balance will automatically be distributed to the participant within 12 months following termination. For accounts greater than \$5,000, participants may request distribution upon termination but are not required to do so.

#### PARTICIPANT LOANS

Participants may borrow from their account balance the lessor of 50 percent of their vested account balance or \$50,000, with a minimum loan amount of \$1,000. Participants may have two loans outstanding at any one time - a "general loan", which can be used for any purpose and is to be repaid over five years or less, and a "home loan", which can only be used to purchase a primary residence and is required to be repaid in equal amounts over 15 years or less. The interest rate is fixed for the term of the loan based on the prime rate in effect during the quarter in which the loan is made plus one percent. Principal and interest is paid ratably to the participant's account through payroll deductions. There is a one-time loan origination fee of \$35 per loan and an annual maintenance fee of \$15 for each calendar year the loan is outstanding. These fees are deducted from the participant's account. Outstanding loan amounts are due if employment is terminated.

#### PLAN TERMINATION

Although the Company has not expressed an intent to do so, the Plan may be amended or discontinued at any time subject to the provisions of ERISA. In the event the Plan is terminated, the full amount credited to each participant's account will be payable as soon as practicable following such termination.

## 2. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES

#### BASIS OF ACCOUNTING

The financial statements of the Plan have been prepared under the accrual method of accounting in accordance with accounting principles generally accepted in the United States. The following is a summary of significant accounting policies followed by the Plan.

#### USE OF ESTIMATES

The preparation of these financial statements in conformity with accounting principles generally accepted in the United States requires management to make estimates that affect the amounts reported in the financial statements, accompanying notes and schedule. Actual results may differ from those estimates.

#### INVESTMENT VALUATION

Amounts invested in the investment funds are carried at fair value based on the last quoted sales price of the year. Participant loans are valued at amortized cost, which approximates fair value. Purchases and sales of securities are recorded on a trade-date basis. Interest income is recorded as earned and dividends are recorded on the ex-dividend date.

#### BENEFIT PAYMENTS

Benefit payments are recorded when paid.

#### UNIT ACCOUNTING

The Plan utilizes the unit method of accounting that allows the Transocean Ordinary Shares Fund to hold a small amount of cash for liquidity purposes. The value of each unit does not vary significantly from the price of the ordinary shares held in the fund. The ordinary share price is readily available to the participants and is printed in many publications. Participants may hold units of the Transocean Ordinary Shares Fund representing their proportionate interest in both the ordinary shares and cash held in the fund.

#### RISK AND UNCERTAINTIES

The Plan provides for various investments in ordinary shares, mutual funds and short-term investments. Investment securities, in general, are exposed to various risks, such as interest rate, credit and overall market volatility risk. Due to the level of risk associated with certain investment securities, it is reasonably possible that changes in the values of investment securities will occur in the near term and that such changes could materially affect the amounts reported in the statements of net assets available for benefits and participant account balances.

#### INVESTMENTS

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Investments that represent five percent or more of the Plan's net assets are as follows:

	December 31,	
	2001	2000
Transocean ordinary shares	\$23,616,281	\$24,872,200
Fidelity Magellan Fund	13,787,688	14,836,356
Spartan U.S. Equity Index Portfolio	7,234,130	6,617,067
Fidelity Retirement Government Money Market Portfolio	6,451,505	4,440,771
Fidelity Puritan Fund	5,297,403	4,775,843

During 2001 and 2000, the Plan's investments (including gains and losses on investments bought and sold, as well as held during the year) appreciated (depreciated) in fair value as follows:

	Years Ended December 31,	
	2001	2000
Mutual funds Ordinary shares	\$(3,157,482) (6,307,638)	\$(2,833,008) 6,587,024
Net appreciation (depreciation)	\$(9,465,120) =======	\$ 3,754,016 ========

### 4. INCOME TAX STATUS

The Plan received a determination letter from the Internal Revenue Service ("IRS") dated February 20, 1998 stating that the Plan is qualified under Section 401(a) of the Code and, therefore, the related trust is exempt from taxation. Subsequent to receiving the determination letter, the Plan was amended and restated. On February 22, 2002, the Company requested a determination from the

IRS on the tax qualified status of the restated Plan. Once qualified, the Plan is required to operate in conformity with the Code to maintain its qualification. The Company has indicated that it will take the necessary steps, if any, to maintain the Plan's qualified status.

## 5. TRANSACTIONS WITH PARTIES-IN-INTEREST

Fidelity executed all mutual fund investment transactions for the years ended December 31, 2001 and 2000. Fidelity also provided certain accounting services to the Plan. Except for participant loan processing fees, the participating Employers have paid all administrative expenses of the Plan, including legal, accounting and trustee fees.

#### SUPPLEMENTAL SCHEDULE

#### TRANSOCEAN U.S. SAVINGS PLAN

#### Schedule H, Line 4 (i) - Schedule of Assets (Held at End of Year)

EIN: 66-0582307

#### DECEMBER 31, 2001

Identity of Issue	Description	Current Value
*Transocean Inc.	Ordinary Shares; 696,248 Shares	\$23,616,281
*Fidelity Magellan Fund	Mutual Fund; 132,294 Shares	13,787,688
*Spartan U.S. Equity; Index Portfolio	Mutual Fund; 178,005 Shares	7,234,130
*Fidelity Ret. Government Money Market Portfolio	Mutual Fund; 6,451,505 Shares	6,451,505
*Fidelity Puritan Fund	Mutual Fund; 299,796 Shares	5,297,403
Neuberger & Berman Partners Trust	Mutual Fund; 90,316 Shares	1,446,866
MAS Fixed Income Portfolio	Mutual Fund; 118,986 Shares	1,382,622
Templeton Foreign Fund A	Mutual Fund; 89,289 Shares	825,926
*Spartan Extended Market Index	Mutual Fund; 23,455 Shares	555,889
*Fidelity U.S. Bond Index	Mutual Fund; 17,630 Shares	190,399
*Spartan International Index	Mutual Fund; 2,259 Shares	55,219
*Fidelity Interest-Bearing Cash	Money Market Fund: 222,580 Shares	222,580
*Participant Loans	Loans Receivable with various maturity dates and interest rates ranging from 7.0 % to 10.5 %	2,073,209
Total Investments		\$63,139,717 =======

 $<sup>^{\</sup>star}$   $\,$  Indicates a party-in-interest to the Plan.

Exhibit No. 1

## CONSENT OF INDEPENDENT AUDITORS

We consent to the incorporation by reference in the Registration Statement (Form S-8 No. 33-66036) pertaining to the Transocean U. S. Savings Plan (formerly "Transocean Sedco Forex Savings Plan") of our report dated May 7, 2002 with respect to the financial statements and the supplemental schedule of the Transocean U.S. Savings Plan included in this Annual Report (Form 11-K) for the year ended December 31, 2001.

/s/ Ernst & Young LLP

Houston, Texas June 13, 2002

#### SIGNATURE

Pursuant to the requirements of the Securities and Exchange Act of 1934, the Transocean U.S. Savings Plan (formerly "Transocean Sedco Forex Savings Plan") has duly caused this Annual Report on Form 11-K to be signed on its behalf by the undersigned hereunto duly authorized, on the 13 day of June, 2002.

BY

Ann Clinton
Plan Administrator

by Transocean U.S. Savings Plan